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Primer P10 – Adhesion promoter for coating of glass

Preparation procedure

- **Acidify 900 parts of demineralized water with 1 part of glacial acetic acid; the pH of the solution must be within the range of 3,0 – 4,5**
- **Add 100 parts of Base for Primer P10 and mix for about 10 minutes, until the solution becomes clear and colourless. The Primer P10 so obtained can be used for at least 6 weeks, if stored at temperature lower than 25°C; the pH of the solution must remain within the range 3,0 – 4,5.**

Application procedure

- **Dilute 100 parts of Primer P10 in 900 parts of demineralized water, mix well. The obtained solution must be clear. The primer can be used for at least one week , if stored at temperature lower than 25° C; the pH of the solution must remain within the range of 3,0 -4,5.**
- **Apply by spraying a very thin layer of the solution onto the glass substrate; an excess of primer would decrease adhesion of the coating applied later on, the surface would be hazy or milky instead of remaining clear.**
- **Let the Primer P10 dry at room temperature or in the oven, at temperature lower than 120°C; a higher temperature could decrease the adhesion of the powder coating applied over the Primer P10.**
- **Application and curing of the powder coating, according the indications reported in the Technical Data Sheet of the powder coating to be used.**